Work Orde January 20, 2011	r ID 65573 9:14:02 AM								,		Page
Revision ID:	D3536-35	2	Accept					Setup	Start Stop		
Start Date: 1 Required Date: 2 Reference:	1/20/11 Start Qty: 6/00 2/04/11 Req'd Qty: 6.00			Cust Item Customer:		٠					
	Process Plan: <u>C</u> ZQC:	Date: <u> (0(</u> /20 Date:	Tooling: _ SPC (Y/N):		Pate:]	Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
D3536	Rev A							,			
00 Waterjet	FLOW WATER JET Memo		0.00			,	_18(I	- 1`	7 7		
LOW CNC Waterjet		per Dwg D3536 □Dwg Rev: f necessary	: H □Prog Rev:	_ _						0	
	QC2- Inspect parts of	ff machine FAI/FAIB	0.00				1BI	- - 1 - 1 -	דב		
QC Quality Control	Мето		0.00					-			
20	QC8- Inspect parts - s	second check	0.00	\ 0.7			(17))			
QC Quality Control	Memo		0.00 Swa	ハイナ			416	<u>′</u>			

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W/O:			WO	RK ORDER CHANGI	ES			
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				1-11-11-11-11-11-11-11-11-11-11-11-11-1				
Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA :	Date: _	
		esolution:						
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section		Verification		Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		!						

NOTE: Date & initial all entries

[→] H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Item ID: D3536-35	Work Ord January 20, 20										Page	÷ 2
Start Date: 1/20/11 Start Qty: 6.00 Cust Item ID: Required Date: 2/04/11 Req'd Qty: 6.00 Customer: Reference: Approvals: Process Plan: Date: Tooling: Date: Stop Stop Date: Stop Date: Stop Memo Code Qty Qty Number Stamp One of the start Date: Stop Dat	Revision ID:			Accept				Setup				
QC:	Required Date	- •				D:			٠			
Work Center ID Description Run Hours 0.00 Run Hours 0.00 Run Hours 0.00	Approvals:	an:						Run				
Packaging /	Work Center 1 130	Description Identify as per dwg & Ste	ock Location:	Run Hours 0.00	Tool ID	Tool #		-				_(2

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QC

Quality Control

QC21- Final Inspection - Work Order Release

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Memo

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Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANG	ES	1			
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Cate	gory:	_ NCR: Yes	s No DO	QA:	Date: _	
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DATE	CTED	Description of NC		· · · · · · · · · · · · · · · · · · ·	ion B	Veri	fication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	ı& ∣ _{Se}	ction C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

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Picklist Print

January 20, 2011 9:14:02 AM

Work Order ID: 65573

Parent Item: D3536-35

Parent Item Name: Gasket

Start Date: 1/20/11

Required Date: 2/04/11

Start Qty: 6.00

Required Oty: 6.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	321.3220	0.6197	4.131333	8.	2	
											1B11-1	- 77	:

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code		~
MAT	321.322			
115500	74.522			
115916	246.8		115916	

Page 1

Dart Aerospace Ltd

W/O:	_		w	ORK ORDER CHANC	3FS					
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	s No	DQA:		Date:	
	R	esolution:	Dispositio	n:	QA: N/C	Close	ed:	-	Date:	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NO	R)				
DATE	STEP	Description of NC			ction B		Verificat		Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Da ⁻		Section	С	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

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DART AEROSPACE LTD	Work Order:	<u> 65573</u>
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

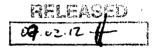
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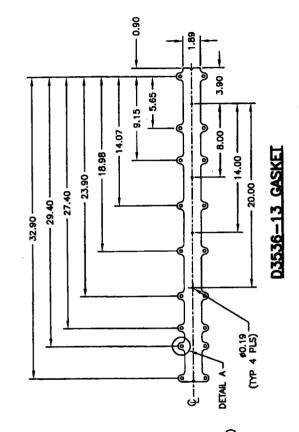
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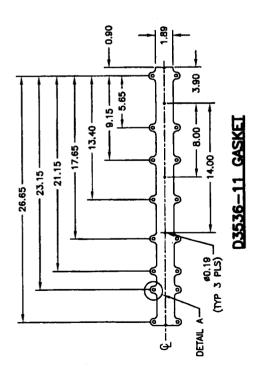
Rev	Date	Change	Revised by	Approved
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	PH			D3536		SHEET 1 OF 6
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IDENTIFY WITH DART P/N USING A WHITE FINE POINT
PERMANENT INK MARKER
SEE PAGE 6 FOR DETAILS AND SECTION

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DATE 06.10.25

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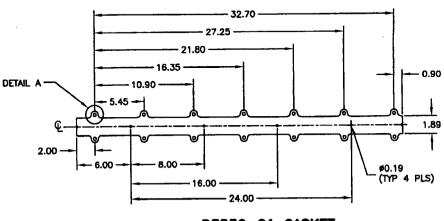
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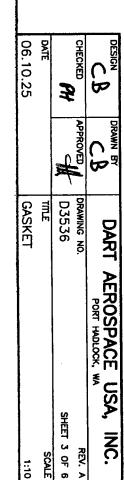
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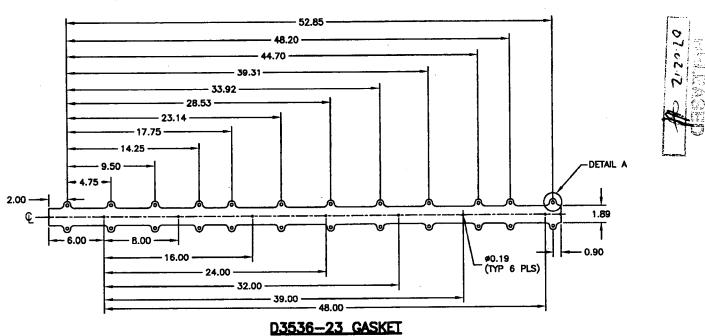
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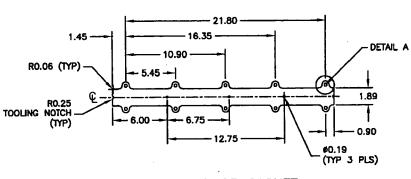
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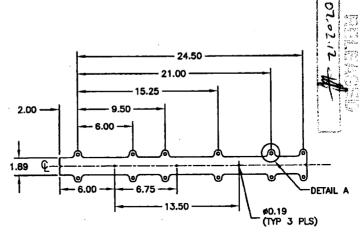
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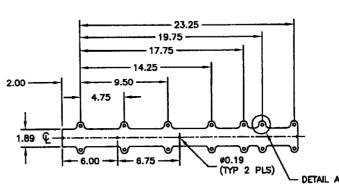
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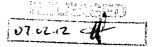


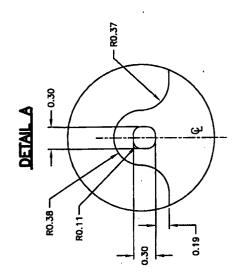
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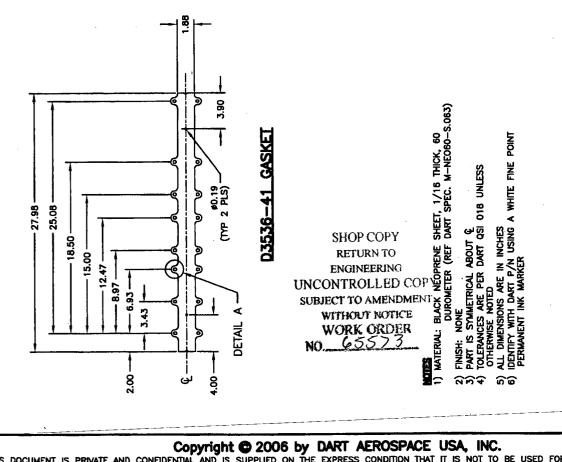
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